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Influence of Dislocation Structure on Electrical and Spectroscopic Properties of MoO_x/p-CdTe/MoO_x Heterostructures

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The defect structure of p-CdTe:Cl single crystals and MoO_X/p -CdTe/MoO_X heterostructures were investigated by high-resolution X-wave diffractometry methods. Different models of dislocation systems were used and the dislocation densities were estimated from the Williamson-Hall plot. It is noted that significant deformations of the mismatch in the transition layer negatively affect the current–voltage characteristics of heterostructures.

Keywords: cadmium telluride, defect structure, X-ray multiaxial diffractometry, heterostructures, X- and γ -radiation detectors.

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Introduction

Semiconductor X- and γ -radiation detectors based on high-resistance CdTe crystals operate at room temperatures and are becoming increasingly common in industrial use. These detectors are as compact as other semiconductor detectors. The energy range from 60 keV to 356 keV is important for their application in medical science and space industry. In addition, they have the desired combination of high braking force, relatively low noise and fast response at room temperature. The mobile heater (THM) method is the most common for growing CdTe crystals. The crystals are doped with chlorine (CI) to achieve a high resistivity (~ 10⁸ - 10¹⁰ Ohm·cm). However, the use of Cl as an doping element is associated with performance instability, namely with the polarization of the counting rate and long-term reliability problems [1].

One of the main disadvantages of manufacturing high-efficiency detectors of X- and γ -radiation based on p-CdTe is the problem of reverse ohmic contact. There are no metals that can create ohmic contact with p-CdTe without additional surface treatment [2]. Molybdenum oxide (MoO_X) has found its wide practical application as a material for making high-quality electrical contact with

p-CdTe due to its large operating function (5.2 - 6 eV) [3, 4]. This oxide has a high transparency for visible light and a relatively low electrical resistivity [5-7].

Usually p-CdTe has a complex defective structure, in particular, small-angle boundaries, mosaicity and high dislocation densities [8, 9]. Intrinsic defects that interact with impurities, under certain conditions can create different types of electrically active and inactive complexes, which in turn strongly affect the electronic and mechanical properties of devices made of certain material.

In this paper we investigate the influence of the dislocation structure of p-CdTe:Cl single crystals and MoO_X/p-CdTe/MoO_X heterostructures made on their basis on the electrical and spectroscopic characteristics of X- and γ -radiation detectors.

I. Objects and methods of investigations

The objects of research were two sets of (111) p-CdTe:Cl single crystals of different degrees of structural perfection, grown by the method of mobile heater (Acrorad Co., Ltd, Japan), $5 \times 5 \times 1$ mm in size, and MoOx/p-CdTe/MoOx heterostructures obtained by the method reactive magnetron sputtering. X-ray studies were

performed on a Panalytical Philips X'Pert PRO diffractometer with $CuK_{\alpha 1}$ -radiation.

MoOx films were applied to heated polished p-CdTe single crystal substrates ($5 \times 5 \times 1$ mm in size) by reactive magnetic sputtering at a constant voltage of pure molybdenum target (99.99 % Mo). The process was performed in a universal vacuum unit Leybold-Heraus, filled with a mixture of argon and oxygen gases.

II. Electric and spectroscopic properties of moox/p-cdte/moox heterostructures

Electrical properties of the MoO_x/p-CdTe/MoO_x heterostructures

The room temperature reverse current-voltage (*I-V*) characteristics of MoO_X/*p*-CdTe/MoO_X heterostructures plotted in double logarithmic coordinates show some specific regions (Fig. 1). As seen, at |V| < 5 V, the reverse current in the Sample $N_{\rm P}$ 1 follows square-root dependence ($I \sim V^{0.5}$).



Fig. 1. Room temperature dark reverse I-V characteristic of the MoO_X/p-CdTe/MoO_X heterostructures. Approximations of the linear $(I \sim V^1)$, square-root $(I \sim V^{0.5})$, and square-law $(I \sim V^2)$ voltage dependences of the current are shown by solid lines.

This is evidence of the fact that the generation charge transport mechanism takes place [10, 11]. At higher voltages the reverse current in the Samples N follows quadratic voltage dependence $I \sim V^2$ (Fig. 1), which is typical for the trap-controlled current limited by the negative space charge of electrons in the depleted region of *p*-CdTe near the MoOx/CdTe interface, i.e. the Mott–Gurney law is obeyed [12]. It should be noted that the reverse current-voltage dependence in the Sample N 2 becomes linear in the voltage range 5 < |V| < 50 V (Fig. 1), Such a behavior of the *I*-V characteristic is explained by the fact that the depleted region of the MoO_X/*p*-CdTe/MoO_X heterostructure occupies almost the entire thickness.

Spectroscopic properties of the MoO_x/p-CdTe/MoO_x heterostructures

The MoO_X/*p*-CdTe/MoO_X detectors are sensitive to X- and γ -ray radiation which are similar to those of our novel Schottky-diode detectors with electrodes made from Ti, Mo, and oxides or nitride of these metals [13], as well as detectors fabricated as Schottky diodes using ion-bombardment of the crystal surfaces before Ni electrode deposition or formed as M-p-n diode structures by laser-induced doping with In. The spectrum of an ²⁴¹Am (59.5 keV) source measured by the Sample No1 at room temperature are shown in Fig. 2. Worthy of note is the height of the peak of the ²⁴¹Am source emission spectrum reaches more than 400000 counts.



Fig. 2. Room temperature spectrum of an ²⁴¹Am source obtained by the MoO_X/p -CdTe/MoO_X Schottky-diode detectors at V = -400 V.

However, the spectrometric characteristics of the detectors remain quite low. The improvement of detecting properties should be carried out by modification of the condition of contact fabrication and further treatment of the structure to reduce the reverse current.

III. X-ray studies of p-CdTe:Cl single crystals and MoO_X/p-CdTe/ MoO_X heterostructures

The defective system of p-CdTe:Cl crystals and MoOx/p-CdTe/MoOx heterostructures was investigated by high-resolution X-ray diffractometry. Figure 3 shows the X-ray intensity distributions $I_h(\omega) \ \ Ta I_h(\omega, 2\theta - \omega)$ of p-CdTe:Cl single crystals and MoO_X/p-CdTe:Cl/MoO_X heterostructures obtained for symmetric and asymmetric reflexes. The correspondence between experimental and theoretical values of half-width (W), maximum intensity (I_h^{max}) , integral intensity (β) and area under the graph (S) of distributions is one of the criteria for assessment of the degree of crystal structural perfection. The analysis of $I_h(\omega)$ shape shows that sample No 1 is quite perfect and



Fig. 3. Rocking curves $I_h(\omega)$, sample No1, reflection (111) (a) and No2, reflection (333) (b), Cu $K_{\alpha 1}$ -radiation.

homogeneous. On the other hand, sample No 2 has a developed defective structure. This is evidenced by the presence on $I_h(\omega, 2\theta - \omega)$ distributions of a strong diffuse background and blurring of areas of coherent scattering on $I_h(\omega)$ distributions (Fig. 3).

The most probable dislocation model inherent in CdTe crystals was proposed in paper [14]. According to this theory, two possible systems of dislocations are selected, in particular: a) full 60-degree dislocations with Burgers vectors $\vec{b_1} = \frac{a}{2} [\overline{110}]$ and $\vec{b_2} = \frac{a}{2} [011]$, the lines of which are $(1\overline{11})$ in and $(\overline{111})$ planes; b) partial Frank dislocations $\vec{b_F} = \frac{a}{3} \langle 111 \rangle$, the lines of which are oriented in the directions $\langle 0\overline{11}|$ and $|\overline{101}\rangle$. Such dislocations can also be located in the small-angle boundaries between blocks [14].

Estimation of the density of dislocations N_L in the small-angle boundaries was performed with the relation (1) [15]:

$$N_L = \frac{\Delta\theta}{9|\vec{b}|T},\tag{1}$$

where $\Delta\theta$ is the angle of disorientation between two blocks, *T* is the average size of the block, and \vec{b} is the Burgers vector of dislocations typical for the crystal.

Usually, the main contribution to the formation of the coherent component of scattering is made by dislocations. In the case of their chaotic distribution, which occurs in real crystals, the average density of dislocations can be estimated [16]:



Fig. 4. Williamson-Hall plot for the set of symmetrical (*hhh*) reflexes and estimation of N_S for samples N_2 1 and N_2 2.



Fig. 5. Reciprocal space maps $I_h(\omega, 2\theta - \omega)$, sample No1, reflection (333) (a,c) and (331) (b,d), Cu $K_{\alpha 1}$ -radiation.

$$N_G = \frac{W_G^2}{9|\vec{b}|^2},$$
 (2)

where \vec{b} is the Burgers vector of crystal dislocations.

At the same time Williamson-Hall plot (Fig. 4) [17, 18] was used to calculate possible densities of screw dislocations $N_{\rm S}$:

$$N_{S} = \frac{\alpha^{2}}{4,35|\vec{b}|^{2}},$$
(3)

Reciprocal space maps, obtained in symmetric and asymmetric diffraction sets (Fig. 5), provide more complete information about possible changes in the defective system of the studied samples [19, 20]. The application of the MoOx layer for the sample No 2 made the block structure to become clearer (Fig. 4d), diffuse scattering increased and the region of its distribution expanded. It is due to the fact that in the near-surface layers of the heterostructure there are significant deformations of the mismatch, caused by almost twice the difference in the parameters of the crystal lattices. In particular, for MoOx $a = 3.147\text{\AA}$, and for p-CdTe $a = 6.481\text{\AA}$. This also indicates an increase in the density of dislocations (Table 1).

Table 1.

Sample №	reflex	p-CdTe		MoOx/p- CdTe/MoOx	
		$N_G,$ (cm ⁻²)	$N_L,$ (cm ⁻²)	$N_G,$ (cm ⁻²)	$N_L,$ (cm ⁻²)
1	111	10°	10°	10°	10°
1		2.0	-	2.2	-
2		17.9	2.1	16.9	3.1
1	333	3.4	-	3.8	-
2		5.8	5.12	14.1	2.4
1	331	1.3	-	5.1	-
2		13.1	5.58	15.7	6.3

Experimental dislocation densities N_c and N_r

Rocking curves (Fig. 3) has specific intensity distribution in coherent scattering region with a strong diffuse background (so called "tails"), indicating about significant structural disturbances in the near-surface layers of heterostructures, possible high dislocation densities and their inhomogeneous volume distribution. Figure 3 shows the intensity distributions for samples N 1 (a) and N 2 (b) before and after application of MoOx layer. The diffuse scattering is more clearly seen on "tails" of $I_h(\omega)$ for symmetrical (333), (444) and asymmetric (331) reflexes (Fig. 3 b). This makes it possible to assess more accurately possible changes in the values of dislocation densities before and after heterostructures creation (Table 1).

Figure 4 shows the values of dislocation densities determined from the Williamson-Hall plot. The dislocation densities for heterostructures increased by an order of magnitude. At present, , the dislocation density of more perfect sample $\mathbb{N} \ 1$ has doubled, while for a more defective sample ($\mathbb{N} \ 2$) it has almost tripled (Fig. 4).

The values of dislocation densities N_G and N_L in Table

1 for MoOx/p-CdTe:Cl/MoOx heterostructures indicate their growth.

The initial dislocation density for p-CdTe:Cl samples strongly influences the inverse voltage-current characteristics (Fig. 1). Thus, for heterostructure N_{Ω} 2, the dependence I(V) has a linear shape in contrast to N_{Ω} 1, for which there is a square-root I(V) dependence.

Therefore, significant deformations of the mismatch that occur in the transition layer negatively affect the voltage-current characteristics of heterostructures.

Conclusions

The dislocation density increased by one order of magnitude after application of the MoOx film, which significantly worsened the inverse voltage-current characteristics of the heterostructures. The heterostructure $N^{\circ} 2$ has atypical linear I(V) dependence, while $N^{\circ} 1$ has typical square-root dependence.

The degree of structural perfection of p-CdTe initial samples should be taken into account first of all to obtain high-quality X- and γ -radiation detectors, as well as the film application technology should be improved, as significant mismatch deformations occur in the transition layer, which also negatively affect the voltage-current characteristics of heterostructures.

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Вплив дислокаційної структури на електричні та спектроскопічні властивості гетероструктур MoO_x/p-CdTe/MoO_x

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Методами високороздільної Х-хвильової дифрактометрії досліджена дефектна структура монокристалів p-CdTe:Cl та на їх основі гетероструктур MoOx/p- CdTe/MoOx. Апробовано різні моделі дислокаційних систем, за якими із побудови Вільямсона-Холла оцінено густини дислокацій. Відзначено, що значні деформації невідповідності в перехідному шарі негативно впливають на вольт-амперні характеристики гетероструктур.

Ключові слова: телурид кадмію, дефектна структура, високороздільна X-променева дифрактометрія, гетероструктри, детектори X- та γ- випромінювання.